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Eisai is a Human Health Care Corporation striving for innovative solutions in prevention, cure and care for the health and well-being of people worldwide. We combine our talents to understand and meet the needs of patients and their families to enhance the ~~Approbation~~ ^{Quality of Life} in Japan

for *Helicobacter Pylori* Eradication

Eisai Co., Ltd. (Headquarters: Tokyo, President & CEO: Haruo Naito) announced today that the company's proton pump inhibitor *Pariet*[®] Tablets 10mg (generic name: rabeprazole sodium), in combination with the antibiotics amoxicillin and clarithromycin, received an approval in Japan for a new indication to eradicate *Helicobacter pylori* (*H. pylori*) infection related to gastric/duodenal ulcers.

H. pylori is a type of bacterium in the human stomach and is commonly associated with peptic ulcers. *Pariet*[®]

<Notes to Editor>

About the New Approval

1. Product Name: *Pariet*[®] Tablets 10mg (generic name: rabeprazole sodium)
2. New Approved Indication, Dosage & Administration:
 - Indication: Adjuvant therapy for *H. pylori* eradication related to gastric/duodenal ulcer
 - Dosage & Administration:
Adjuvant therapy for *H. pylori* eradication related to gastric/duodenal ulcer
Adult patients should take the following three-drug regime twice a day, for seven days: rabeprazole sodium (10mg per dose, titer), amoxicillin (750mg per dose, titer), and clarithromycin (200mg per dose, titer).
When necessary, the dosage of clarithromycin can be increased up to twice a day and 400mg per dose (titer).

About the antibiotics which can be used as combination treatment with *Pariet*[®] in *H. pylori* eradication

1. Amoxicillin
 - *PASETOCIN*[®] Capsules, *PASETOCIN*[®] Fine granules, *PASETOCIN*[®] Tablets 250
(Imported and distributed by: Kyowa Hakko Kogyo Co., Ltd.)
 - **AMOPENIXIN CAPSULES 250**
(Manufactured and marketed by: Nipro Pharma Corporation)
 - *Sawacillin*[®] Capsules, *Sawacillin*[®] Fine Granules, *Sawacillin*[®] Tablets 250mg
(Manufactured and marketed by: Astellas Pharma Inc.)
2. Clarithromycin
 - **Clarith**[®] Tab. 200
(Manufactured and marketed by: Taisho Pharmaceutical Co., Ltd., distributed by: Taisho Toyama Pharmaceutical Co., Ltd.)
 - **Klaricid**[®] Tablets 200mg
(Manufactured and marketed by: Abbott Japan Co., Ltd.)

Approval in the United States

The seven-day treatment for *H. pylori* eradication described above was approved in the United States in 2002 (the U.S. brand name for *Pariet*[®] is *AcipHex*[®]).

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